



Proper Bedding Process for Brake Rotors According to Carbotech:

New discs (rotors) just like pads need to be bedded in. Proper bedding will increase the rotor life and make it more resistant to thermal cracking. Before installing the new brake discs (rotors), be sure to thoroughly clean discs with clean wipes and brake cleaner. By cleaning the disc surface you want to make sure you have completely removed any and all grease, surface residue, and debris that might contaminate or damage the brake pads. Once the discs (rotors) are installed on the vehicle perform the following procedure. *Please note that you **can** bed new pads & discs (rotors) at the same time.*

1. Start out with several near stops for the first 1-2 laps, while gradually increasing your speed and brake force with every stop.
2. Next, do another 1-2 laps at normal speed followed by a cool down lap. The gray coloration is the pad material depositing a transfer layer of material into the micro-grooves of the disc. This process is pinnacle in achieving the best performance and life out of the rotor.
3. Then allow rotor(s) to completely cool down to ambient temperature.

Proper **USED** brake rotor bed in procedures:

1. If rotors have been previously bedded with Carbotech brake pads, then bedding the rotors again is not necessary.
2. *If rotors were previously bedded using a different manufacturer's brake pads; then it is strongly recommended that the used discs (rotors) be reconditioned/turned and meet minimum specification requirements.*
3. Start out with several near stops for the first 1-2 laps, while gradually increasing your speed and brake force with every stop.
4. Next, do another 1-2 laps at normal speed followed by a cool down lap. The gray coloration is the pad material depositing a transfer layer of material into the micro-grooves of the rotor. This process is pinnacle in achieving the best performance and life out of the rotor.
5. Then allow rotor(s) to completely cool down to ambient temperature.

NOTE: Brake pads should be checked regularly. If pads are wearing evenly, then the pads can be used almost down to the backing plate.

NOTE: Do not drag your brakes; meaning, do not continually drive around the track with applied pressure to your brake pedal. This does not bed brake pads and/or rotors properly. This can severely hurt the performance and life of your brake pads & rotors.