



Proper Bedding Instructions for **Carbotech XP-Series Compounds**:

1. All new brake pads require a bedding process, start this process by pumping your brakes a few times to assure proper installation. Once on track perform several moderate (medium) near stops (to a very slow rolling speed) to thoroughly warm up the pads and rotors. This should take 1-2 laps. *This allows a thin layer of the pad material to be transferred into the micro-grooves of the rotor.*
2. After the pads/rotors are warm, perform a series of hard near stops (to a slow rolling speed) until some brake fade is felt. This process should take about 2-4 laps (depending on the track). Once this occurs, then stay off the brakes (as much as possible) and bring your car into the pits/paddock to completely cool. Do not lock the tires during this operation.
3. Allow brake pads and/or rotors cool down to ambient temperatures; no less than 30 minutes. The total bedding procedure should not take more than 5-6 laps or about 10-15 minutes.

**Warning:** Failure to properly bed in your pads could lead to friction material to chunk and break up resulting in poor pad performance and pad life. Improper bedding can also lead to overheating your pads and causing them to glaze over resulting in the car not being able to stop or slow properly.

**NOTE:** Proper bedding of pads & rotors will result in greater performance and longer pad & rotor wear.

**NOTE:** The proper way to bed your brake pads and brake discs (rotors) is to bed them on the racetrack, **NOT** on the street (excluding the Bobcat 1521 compound).